



BHAGYANAGAR GAS LIMITED
(A JOINT VENTURE OF HPCL & GAIL)

BID DOCUMENT FOR

**Repairing of 01 Nos 600 SCMH Delta CNG
Compressor of Bhagyanagar Gas Ltd, Hyderabad**

**UNDER OPEN DOMESTIC
COMPETITIVE BIDDING**

Bid Document No.: BGL/565/2022-23

VOLUME-II of II



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SECTION – 7
SCOPE OF WORK & SPECIFICATIONS

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REPAIRING OF 600 SCMH DELTA MAKE CNG COMPRESSOR

SCOPE:

1. DETAILED INSPECTION OF ALL THE COMPONENTS

- 1.1 Filter housing and filter elements
- 1.2 Pressure vessels
- 1.3 Actuators, solenoid valves, check valves
- 1.4 Ball valves, needle valves
- 1.5 Instruments (Pressure gauges, Temperature gauges, Pressure transmitters, RTDs, pressure switches, Temperature switches, Level switches, vibration switch
- 1.6 Flow meters
- 1.7 Gas leakage detector
- 1.8 Safety relief valves
- 1.9 Flame detector
- 1.10 PLC based control panel
- 1.11 Priority panel for valves, actuators, solenoid valves, gauges, safety relief valves
- 1.12 Checking of Compressor block including the material in(coupling, pistons, piston rod, cross head, valves, liners)
- 1.13 Motors (Insulation resistance test, no load or load run test.)
- 1.14 Air Compressor checking and repairing

Bidder shall repair the delta compressor package in accordance with the standard / OEM requirements. All the spare parts specifications shall be of approved make for delta compressor manufacturing. Detailed inspection report is mentioned below for bidders reference . bidder shall repair the compressor package including motor, compressor , air compressor, co2 flooding system, etc , if any. No material shall be supplied by BGL.

2. CALIBRATION OF INSTRUMENTS

- 2.1 All components/ instruments which are found OK as per the enclosed report, they shall be calibrated or tested for their standards.
- 2.2 Any components / instruments which is found faulty is to be replaced with new one as per original required specification.

3. REFURBISHMENT OF CONTROL PANEL

- 3.1 Current PLC HMI models are obsoleted.
- 3.2 Redesigning of control panel with currently available PLC, HMI,
- 3.3 New control panel to be built by stripping current panel wiring.
- 3.4 New application program development according to new control panel, as per the working philosophy of the compressor.
- 3.5 Wiring between remote PLC and field instrument.
- 3.6 The control panel design and selection of components to comply the norms of Zone I, Group II A/ II

B as per IS/ IEC

Sign & Seal of Bidder



- 3.7 FLS-Double Compression, Ni-Cd Plated glands to be used wherever required.
- 3.8 Cables will be 650/1100V, copper conductor, FRLS-XLPE insulated, FRLS-PVC extruded inner sheath armored with overall FRLS-PVC sheath.
- 3.9 All the cables shall be standard approved makes , no local make is acceptable.

4. SUPPLY OF CO2 SYSTEM

- 4.1 Supply of Common automatic CO2 extinguishing system consisting of two cylinders, piping, valves and control systems as per requirement.

5. SUPPLY AND LAYING OF CABLES

- 5.1 Supply and laying of all interconnecting power and control cables between control panel, remote PLC, junctions boxes etc.
- 5.2 Cables will be 650/1100V, copper conductor, FRLS-XLPE insulated, FRLS-PVC extruded inner sheath armored with overall FRLS-PVC sheath
- 5.3 All the cables shall be standard approved makes , no local make is acceptable.

6. COMISSIONING OF COMPRESSOR

- 6.1 After successful refurbishment of compressor, the compressor shall be installed and commissioned for its operations.

7. Inspection reports:**JOINT INSPECTION OF 600 SCMH DELTA MAKE CNG COMPRESSOR**

Product Name :		DELTA COMPRESSOR- 600 SCMH-HYDERABAD, Sr.no.:10532 Model No: IODM - 70-3-19					
SR. NO	T A G	DESCRIP TION / SERVICE	MAK E	NOR MAL OPER ATIN G RANG E	CAP ACIT Y (m3/h)	OBSERVATION	ACTION REQUIRED
FILTERS							
DRY FILTERS							
1	D F- 91	OIL TANK	ASPR O	1 Bar	—	Filter Body OK	Shall replace the filter element



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	2						
2	D F- 91 8	COMPRES SOR OIL CARTER	FRA M	5 Bar	—	Filter Body damaged	Shall replace filter body with element
COALESCENT FILTERS							
3	CF - 93 0	INLET COALESC ENT FILTER	GOPA	80 Bar	800 m3/h	Hydrotested, UT, Found OK	Shall replace the filter element
4	CF - 93 2	INLET COALESC ENT FILTER	GOR A	80 Bar	800 m3/h	Hydrotested, UT, Found OK	Shall replace the filter element
5	CF - 95 8	LAST STAGE COALESC ENT FILTER	GOR A	250 Bar	800 m3/h	Hydrotested, UT, Found OK	Shall replace the filter element
6	CF - 96 0	SAFETY LAST STAGE COALESC ENT FILTER	GOR A	250 Bar	800 m3/h	Hydrotested, UT, Found OK	Shall replace the filter element
	T A G	DESCRIP TION / SERVICE	MAK E	NOR MAL OPER ATING RANG E	CAP ACIT Y (m3/h)	OBSERVATION	ACTION REQUIRED
INSTRUMENTS							
PRESSURE GAUGES							
7	P G — 41 8	CRANKSY STEM LUBE OIL	WIKA	5 Bar	0-15 Bar	Pressure gauge damaged	Shall replace with new pressure gauge
8	PC — 40 0	COMPRES SOR GAS INLET AFTER REDUCIN G BRIDCE	WIKA	10 Bar	0-50 Bar	Pressure gauge damaged	Shall replace with new pressure gauge
9	P G	1st. STG. CYLINDE	WIKA	65 Bar	0-50 Bar	Pressure gauge damaged	Shall replace with new pressure gauge



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	— 40 8	R OUTLET					
10	P G — 41 0	2nd. STG CYLINDE R OUTLET	WIKA	150 Bar	0-120 Bar	Pressure gauge damaged	Shall replace with new pressure gauge
11	PC — 41 4	LAST STAGE CYLINDE R OUTLET	WIKA	250 Bar	0-350 Bar	Pressure gauge damaged	Shall replace with new pressure gauge
12	P G — 40 2	DE— PRESURIZ ATE LINE	WIKA	5 Bar	0-16 Bar	NOT Present, instrument air depressurizing circuit not available	
13	P G — 43 2	INLET DRVE CONTROL	WIKA	5 Bar	0-16 Bar	NOT Present, instrument air depressurizing circuit not available	
THERMOMETERS							
23	T M — 52 6	1st. STAGE CYLINDE R GAS OUTLET	WIKA	100— 150°C	0- 200°C	TG dial and capillary damaged	Shall replace with new TG
24	T M — 52 8	2nd. STAGE CYMND R GAS OUTLET	WIKA	100— 150°C	0- 200°C	TG dial and capillary damaged	Shall replace with new TG
25	T M — 53 8	LAST STAGE COOLER GAS OUTLET (TO STORAGE)	WIKA	45— 55°C	0- 100°C	TG dial and capillary damaged	Shall replace with new TG
TEMPERATURE SWITCH							
31	T H — 60 0	3rd. STAGE CYL. GAS OUTLET (THERMO	ASCH ROFT	100— 170°C	—	Not functional	Shall replace with new one temperature gauge with contact



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		METER W/ELECT. CONTACT)					
VIBRATION SWITCHES							
32	V S — 75 2	VIBRATIO N SENSOR HIGH LEVEL	MUR PHY	—	—	Visual Inspection done	calibration required
T A G	DESCRIP TION / SERVICE	MAK E	SET POIN T	VAL VE RAN GE	OBSERVATION	ACTION REQUIRED	
VALVES – FILTERS							
SAFETY/RELI EF VALVES — COMPRESSOR							
38	V G — 01 8	LAST STAGE GAS OUTLET - (Ø1/2")	ASPR O	289 Bar	242- 289 Bar	Tested NOT OK	Shall replace with same pressure range
39	V G — 00 4	REDUCIN G BRIDGE GAS INLET - (Ø1/2")	ASPR O	242 Bar	242- 289 Bar	NA in both P& ID and in actual	
40	V G — 02 2	BY—PASS SYSTEM GAS CONTROL - (Ø1/4")	ABA C	7 Bar	0-25 Bar	Not available, there is change as per P& ID	
PRESSURE REGULATING VALVES — COMPRESOR							
44		PRV before blow down tank - (Ø1 1/2")	ASPR O			Tested and found leaking	required replacement/ repair
DIAPHRAGM VALVES — DE— PRESSURIZIN G SYSTEM							
59	V	DE—	ASPR	250	—	Visial Inspection Done	Shall repair/



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	G — 34 0	PRESSURIZING VALVE - (Ø3/8")	O	Bar				replacement of parts
		SOLENOID VALVE — COMPRESSOR						
60	V G — 35 2	DE—PRESSURIZING VALVE CONTROL - (Ø1/4")	JEFFERSON	4-8 Bar	—	NOT OK		Shall be replaced
61	V G — 35 0	GAS INLET - (Ø1/4")	JEFFERSON	4-8 Bar	—	NOT OK		Shall be replaced
		SOLENOID VALVE — DRAINAGE SYSTEM						
62	V G — 36 0	KNOCK DOWN TANK DRAIN - (Ø1/4")	JEFFERSON	4-8 Bar	0-10 Bar	Not available as per P & ID, its manual operation		
63	V G — 35 8	BLOW DOWN TANK AUTO DRAIN MAINT. - (Ø1/4")	JEFFERSON	4-8 Bar	0-10 Bar	NOT OK		Shall be replaced
64	V G — 37 0	LAST STG COND/FILTER AUT DRAIN MAINT. - (Ø1/4")	JEFFERSON	4-8 Bar	0-10 Bar	NOT OK		Shall be replaced
65		BLOW DOWN TANK TO SECOND STAGE - (Ø1/4")				Not available in P&ID, but present in actual, OK		
		CHECK VALVES						



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		(NRV) — COMPRESSOR				
81	V G — 27 4	INLET LINE VENT - (Ø1/4")		200 Bar	0-413 Bar	NOT present in both P & ID and in actual
82	V G — Z8 8	DE— PRESSURI ZING LINE VENT - (Ø1/8")		4-8 Bar	0-100 Bar	NOT present in both P & ID and in actual
83	V G — 27 8	SOLENOI D VENT - (Ø1/4")		4-8 Bar	0-100 Bar	NOT present in both P & ID and in actual
84	V G — 29 2	LAST STAGE GAS OUTLET (NRV) - (Ø1")		250 Bar	0-413 Bar	Tested Found Leaking Shall repair/ Replacement
85	V G — 29 6	PACKAGE VENT - (Ø3/8")		—	0-100 Bar	As per P&ID its not present
		DESCRIP TION / SERVICE	Make	Qty	Rang e	
PRIORITY PANEL						
92		PRESSUR E GUAGES (P.G)		1	0-400 Bar	PT calibrated found OK Shall replace with new one pressure gauge
95		AIR REGULAT OR (0-16 BAR 3/8 FITTING)		1		Need replacement
96		AIR FILTER (3/8 FITTING)		1		Need replacement
97		AIR PRESSUR E GUAGES		1		Need replacement



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	(1/4 FITTING)					
99	NRV		14		Not tested	
100	NEEDLE VALVES		6		Not tested	
ELECTRIC PANEL						
101	Soft Starter				OK Tested with Motor	
102	RELAY SWITCH		04 Nos		There are conflict with wiring diagram and actual wiring The current model of the PLC being absolute, the entire control panel shall be redesigned, and re wired	
103	FAN MPCB		02 Nos			
104	FAN CONTACTORS		02 Nos			
105	TRANSFORMER		01 Nos			
106	SOFT STARTER		01 Nos			
107	LIGHTNING ARRESTOR		01 Nos			
108	BARRIER ZENNER		09 Nos			
109	SFU					
110	POWER FACTOR CORRECTION SYSTEM					
111	PLC					
112	S.I. TOP					
113	3 PHASE PREVENTOR					
114	HMI		01 Nos			
POWER CABLE						
115	3.5C X 120 SQ MM COPPER CABLE - MAIN MOTOR	90 Mtrs.			To be supplied by bidder	
116	4C X 2.5 SQMM COPPER CABLE (EXHAUS	180 Mtrs				



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		T FAN FOR COOLER)				
117		4C X 2.5 SQMM ALUMINI UM CABLE FOR AIR COMPRES SOR	90 Mtrs.			
118		4C X2.5 SQMM ALUMINI UM CABLE FOR UPS SUPPLY TO PLC	90 Mtrs..			
119		4C X 1.5 SQMM ALUMINI UM CABLE FOR CO2 FLOOTIN G SYSTEM	90 Mtrs.			
120		4C X 2.5 SQMM ALUMINI UM CABLE FOR HOOTER	90 Mtrs.			
CONTROL CABLE						
121		19C X 1.5 SQMM YFY CABLE	90 Mtrs.			
122		12C X 1.5 SQMM 2XFY CABLE	90 Mtrs.		All control wiring shall replacement, according to the new proposed drawing	
123		1.5 SQMM CABLE	90 Mtrs.			
124		4C X 1.5 SQMM 2XFY	90 Mtrs.			



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		CABLE				
125		22AWG SHIELDED CONTROL CABLE	90 Mtrs.			
DESCRIPTION / SERVICE						
FOUNDATION INSTALLATION						
126		YELLOW INDICATION			Not available	
127		VIBRATION DAMPER			Not available	
INTERFACE CONNECTIONS						
MEASUREMENT SYSTEM						
128		GENERAL INSTRUMENT PANEL			Rusted , need rework	
EQUIPMENT ALARMS AND STOP SYSTEM						
129		EMERGENCY PUSH BUTTON			need replacement	
130		START AND STOP PUSH BUTTON			need replacement	
GENERAL OPERATION AND MAIN CHARACTERISTICS (GEAR PUMP)						
132		CRANKCASE OIL REFILLING NOZZLE			Rusted, need replacement	
134		OIL COOLER			Not hydro tested as operating pressure is very low, but during small run of compressor did not find any leakages	
OIL'S DISTRIBUTOR						
137		OIL TANK REFILLING NOZZLE			rusted	
138		OIL LEVEL INDICATOR			shall be cleaned	
CYLINDER'S LUBRICATION (CHOICE)						
139		OIL SIGHT GLASSES			OK, shall be cleaned	
140		LUBRICATION PUMP			Operational	
141		OIL DISTRIBUTOR			Rusted, need cleaning	



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		Pneumatic FRL				
142		FRL (AIR FILTER REGULATOR LUBRICATION) - AIR LINE			Need replacement	
		KNOCK DOWN TANK				
144		OIL COLLECTION			not tested	
		INTRINSIC SAFETY (ONLY CE)				
145		TERMINAL BOX (BLUE COLOR)			need rewiring	
		DESCRIPTION / SERVICE				
147		COMPRESSOR STRUCTURE OR COMPRESSOR UNIT ASSEMBLY.			Dirty and Rusted	
148		MAIN MOTOR			Megger, IR Test, and run test carried out through soft starter for very short duration	bearing lubrication required
149		MAIN MOTOR TRANSMISSION.			not tested	
150		AIR COOLING SYSTEM.			Radiator fan motor Run test OK	
151		DRAINAGE SYSTEM (KDT AUTOMATIC DRAIN VALVE)			not tested	
152		COMPRESSOR			Compressor external & internal body is slightly rusted, Bore ID found OK, need cleaning, NRV leakage test done leakage found	NRV plate and spring replacement required
160		GAS DETECTOR (2QTY)			Not ok, need replacement	
162		MASS FLOW METER SECTION			Powered up , tested for flow rate, found variation in both	need calibration
163		MASS FLOW METER DISCHARGE			Powered up , tested for flow rate, found variation in both	need calibration
164		DELTA COMPRESSOR BODY SS SHEET			Dents, rusted,	



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165	Hoses			not tested	All hoses need replacement
166	GASKET			not tested	all canopy gasket need replacement.

SECTION 8: SPECIAL CONDITIONS OF CONTRACT

The special conditions of contract shall be read in conjunction with Schedule of rates, scope of work and any other document forming part of contract, wherever Context so requires. In case of any contradictions the Decision of the Engineer-I In-Charge will be final and binding on the Vendor. In case of contradiction between Indian or other applicable Standards, Special Conditions of Contract, Specifications, drawings, Schedule of Rates, the following shall prevail in order of precedence:

- i) Letter of acceptance along with statement of Agreed variations.
- ii) Fax / Letter of Intent / Fax of Acceptance
- iii) Schedule of Rates as enclosures to letter of acceptance
- iv) Job / Particular Specifications
- v) Technical / Material Specifications
- vi) Special Conditions of Contract.

It will be Vendor's responsibility to bring to the notice of Engineer-in-charge any irreconcilable conflict in the contract documents before starting the work(s) of providing the service with reference which the conflict exists.

1. Manpower:

- a. Vendors shall depute resources within 01 week after intimation from EIC to lift the compressor from the M/s. Sopan O&M company pvt ltd, Pune factory as mentioned below:

Compressor Location:

M/s Sopan O&M Company Pvt. Ltd
201-A, A.G. Trade Centre,
NDA-Pashan Road,
Bavdhan, Pune – 411021

Sign & Seal of Bidder



Maharastra

- b. It will be the sole responsibility of the Vendor to perform the refurbishment and run the machinery by the experienced manpower having the hands-on experience on refurbishment / manufacturing of delta compressors.
- c. After refurbishment compressor shall be delivered to BGL, Hyderabad as per the location confirmed by the EIC/ BGL representative.
- d. Bidder shall submit the quote including the repairing , commissioning, lifting , transportation, etc if any works involved for commissioning of package at site.

2. Time Schedule:

- i. Refurbishment / repairing of Delta compressor shall be completed within 3 months from the date of FOA and commissioning shall be done within 15 days of repairing or intimation of EIC / BGL representative.

3. Location/Site Information:

BGL reserves the right to change the delivery locations within the city of Hyderabad & Vijayawada at the time of dispatch.

Location of dispatch of delta compressor will be informed by BGL Engineer-In-charge

4. Payment Terms:

- i) 80% Payment against the Refurbishment & Commissioning of the compressor and the remaining 20% shall be against the completion of performance test at site.
- ii) Submission of bills in triplicate subject to carrying out refurbishment, commissioning, performance guarantee test as per the scope of the work. Payment shall be made from the F&A Dept. of BGL, within 30 days from the date of receipt of the bill. The bill should be submitted along with the copies of all reports - as necessary duly certified by station In-Charge/Engineer-In-Charge.

5. Contract performance security:

The Contractor shall furnish to the Employer, within 30days from the date of notification (FOI, LOI, LOA, WO) of award, a security of 3% of Total Order/Contract value in case contract period is less than one year or 3% of Annualized order/Contract value in case contract period is more than one year. The Performance security shall be in the form of Demand Draft (DD)/ Banker's Cheque/ Contract Performance Bank Guarantee/Letter of Credit) / through online banking transaction i.e. IMPS/NEFT/RTGS etc. Defect Liability Period (DLP) is 3 months from the date of completion of services/ contract period

6. CONTRACT VALUE: -

The value of work under this contract shall be as per quantities mentioned in the **SOR**. Actual work may vary to any extent plus or minus to the attached quantities and the contractor must do so as per BGL's requirement.

7. Contract Price:

The Quoted prices shall be deemed to be inclusive of all taxes including all taxes & duties and other charges as applicable till the completion of the contract and contractor shall not be eligible for any compensation on this account.

- 8. PRICE REDUCTION SCHEDULE (PRS):** The vendor shall perform the refurbishment / repairing of the delta compressor as specified in SOR / tender document & any additional services over and above normal number of services as per the instructions of EIC. In case the contractor fails to provide the proposed services as per the time schedule specified by the EIC, The Contractor shall be liable to pay compensation to BGL @ 0.5% of the contract Price of the services per week for the delayed period.



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However, the total liquidation damage charged on account of the above shall not be more than 5% of the total contract value. The LD amount is not a penalty but a pre-determined compensation for Delay in work.

9. PROGRESS OF WORK:

The Contractor shall proceed with the Work under the Contract with due expedition and without delay. The EIC may direct in what order and at what time the various stages or parts of the work under the Contract shall be performed. If the Contractor can reasonably comply with this direction, the Contractor shall do so. If the Contractor cannot reasonably comply, the Contractor shall notify the EIC in writing giving reasons.

10. TERMINATION

If in the opinion of Engineer-In-Charge the performance of Party is not found satisfactory, the contract will be terminated by giving 15 (Fifteen) days' notice. Any loss incurred by the Company on this account shall be recovered from the Party. BGL shall also have the right to complete pending jobs under this contract by engaging any other agency at the risk and cost of original Party.

SECTION – 9



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SCHEDULE OF RATES (SOR)



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**REFER E-TENDER NO.: BGL/565/2022-23 IN
E-TENDERING WEBSITE /PORTAL -
(<https://petroleum.euniwizarde.com/>)
FOR SCHEDULE OF RATES**



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